

What is Windnauts?

→ We make the human powered aircraft (HPA) for participating in the Birdman rally at Biwa lake.
→ We compete distance from taking off to landing on the water surface.
→ We have 5 times victory at the competition.
→ In 2017, 49 members belonged to our team.

Grade	Number of People
1	17
2	22
3	10



Activity Location of Windnauts

KAWAUCHI

Test Flight (Tohoku Univ.)

Workshop



→ We make the HPA and test flight it at Tohoku Univ. Kawauchi Camps.

01

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連坊小

BIVI的公职审正

Itsutsubashi

Tohoku Gakuin Universit

Activity Location of Windnauts

✤The distance of srope in Camps is short.

- 1 th

✤ So we also take test flight at Kakuda Gliding Field on every weekend.(in May ~ July)

Tohoku Univ.

Kakuda Gliding Field



Design concept

✤ Last year, we participated the Birdman rally as a Defending Champion.

→ But, the wind was so strong and we could not win the competition.

So this year...

We designed a strong aircraft to the wind.

Air speed Span Weight

31.6m 30.4m30.6kg 30.4kg

7.2m/s

7.3m/s

Making Scenery



Making Scenery



Load Test

✤ To check strength of wing beam... Take a load 1.5 times as much weight as steady flight.



Test Flight

The purpose of Test Flight is...
Training of the pilot and the members.
Check-up of assembly correctness.
Training of airplane handling.





Test Flight at Kakuda



The crash accident

→ 3 weeks before the competition, on July 8, our aircraft stalled just after taking off, and crashed.

→ Pilot had a slight injury in the left hand.

→ Our aircraft was badly damaged.





Repair of the aircraft

→ Although the damage was serious, we repaired the aircraft in only 2 weeks.

Main Beam

Wing

Tail Beam

13

Checking the safety

✤ To check the safety of our repaired aircraft, we took load test, propeller rotating test, and steering test.





Last test flight

→ 3 days before the competition, the pilot completely recovered from the injury.

→ We checked the safety of the aircraft at first, took the last test flight at Kawauchi Camps, and decided to participate the competition.



Taking off (Birdman Rally 2017)

By the courtesy of Yomiuri TV

WWW.BANDICAM.com





国の大記録誕生

F-NR

ALL DE

Steady flight

By the courtesy of Yomiuri TV

WWW.BANDICAM.com





Rained at point 20km

By the courtesy of Yomiuri TV

www.BANDICAM.com







Landing on The Water

By the courtesy of Yomiuri TV

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前人
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Result of The Competition

→ Date: July. 30, 2017
→ Rank: 3rd(1st in University teams)
→ Flight distance: 22,657 [m] Flying route
→ Flight time: 40[min]

Rank	Team	Record
1	Birdman House Iga	40,000m
2	ROKKO WORKS	30,221m
3	Tohoku Univ.(Windnauts)	22,657m

多景島

東近江市

Summary

→ Our aircraft crashed and was badly damaged three weeks before the competition.

However, we repaired it, and won the first prize in university teams at the competition.









Specifications

Specific	ation			-	Propeller	
Gross weight		87[kg]		Airfoil	Milly-Terry	y(original)
Empty weight		30.4[kg]		Rudius	1.55[m]	
Design cruising sp	eed	7.3[m/s]		Rotational spee	d 135.5[rpm	ו]
Need Power		215[W]		Thrust power	22.8[N]	
		eren af ska		Main wing		
	Airfo	bil		DAE21-DAE31		
	Spar	n of wing		30.4[m]		
	Wing area		26.17[m^2]		D.	
, re	Aspe	ect ratio		35.31		K A
				DAE21	4.3[deg]	and the second second
¢	Angl	e of attack		DAE-21,31	4.3-3.0[deg]	Par-
				DAE-31	3.0-1.8[deg]	
	Dihe	dral angle		4.0[deg]		



The crash accident



Appearance of each section

Jig installation Jig made by ABS resin or balsa



All parts are filed by the hand of workers

Appearance of each section

Carbon cloth impregnated with epoxy





Fillet increase workability

Appearance of each section

Wing

Intersection plank and fix



Columnar beam made by CFRP

Making columnar beam made by CFRP is most important work of all. So, we set to work it every member. We spend all weekend on making them.

		4450		
			-1707	
			43-53	
	· 990 ~ 990		+250- 000	
	φ80MW ply12 90deg φ80MW ply12 90deg	φ80MW ply12 90deg φ80MW	ply12 90deg φ80MW ply12 90deg	
ļ		MW nori7 ply10		
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46				
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30-		4450	Mivi nori2 ply5	
56				
4	DR0MW plv3 45deg		1300	
Ϋ́				
			-7300	
-183	080MW ply2 45deg			
		990		
6	φ80MW ply1 φ80MW ply1 90deg φ80MW pl	ly1 90deg φ80MW ply1 90deg	φ80MW ply1 90deg	
7				
		4450		

Designing beam efficiency. Arranging each lamination parts on prepreg



Drawing line using pencils and ruler. Cutting follow the line using scissors.

Columnar beam made by CFRP



Ply5~ base on each design

Cloth is overlaid with prepreg. Cloth absorbs futile epoxy, and beam become light. Surface became rough, and workability are increase.

Constitution of Windnauts

✤ In 2017, 49 members belonged to our team.

	Grade	Number of People
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er silo	2	22
	3	10

→ We have 7 teams, and each team makes components in charge.

- Wing team
 Propeller team
 Cockpit team
- Fairing team Avionics team Drive team
- Steering team

Our target for this year was... "Win Back at the Birdman rally"

→ Last year, we participated the Birdman rally as a Defending Champion.

→ But, the wind is so strong that we can not have won the competition.

The Record of Last year

Rank	Team	Record[m]
1st	Nihon University	21,415.53
2nd	Tohoku University	19,669.59
3rd	Birdman House Iga	17,854.09



Flying route in2016 (Red line is the estimate)