

## Outline

- What is "Student Formula"?
- •What is "Tohoku University Formula Team"?
- About us
- •Result of 20<sup>th</sup> Formula Student Japan
- Future plan
- Request for support



#### What is "Student Formula"?

- To challenge design, fabricate, develop and compete with formula style vehicle by college students
- Dynamic events and Static events
  - Static event = document review
  - Dynamic event
  - = inspection & driving

**Static** event

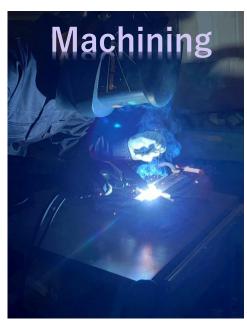




## What is "Tohoku University Formula Team"?







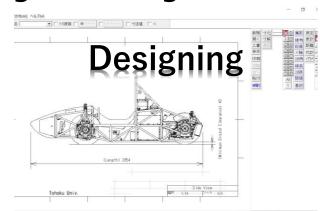


We develop Electric Racing Cars.

Whole processes are coordinated by students.

We don't just design and manufacture;

we also do public relations and budget management.



#### **About us**

#### **About Team**

- 7 students majoring in engineering
- 29 sponsors

They provide financial support as well as parts supplies and safety training.

#### Pit

Tohoku Univ. Aobayama Cyampas

We held meeting, PR events, machine assembly & maintenance, test run.





#### **History**

- Activity history
- It was established in 2011 and has participated in nine tournaments since 2013.

First appear ance

Pass technical inspection Particip ate in dynamic events

Driving in all dynamic events

Gain higher place at that time











TF-13 (2013)

TF-14 (2014)

TF-15 (2015)

TF-16 (2016)

TF-17 (2017)

Do not pass the vehicle inspection

Gain higher place at that time

Tournament not held

Do not pass the vehicle inspection









### Activities during the COVID-19 disaster

- On 10/24/2021, due to the influence of the COVID-19, the official record meeting was held instead of the dynamic event.
- Our vehicle was the only vehicle that set records among all EV vehicles.

#### Record Meeting Results

Accelaration	Skidpad	AutoCross	Endurance
Could not start	Could not start	Time:74.382s	Time:788.606







# Our machine TF-22 Concept

To improve safety and reliability

Completion of all dynamic events

 To improve vehicle maneuverability (turning performance)



# **TF-22 Specification**

	TF-22	
full length	2700mm	
_	1178mm	
Height		
Width	1560mm	
Wheelbase	1650mm	
tread	Fr: 1300mm, Rr: 1280mm	
gross weight	280kg -10kg	
center of gravity	250mm - <mark>30mm</mark>	
Front/rear weight distribution	40:60	
motor	Permanent magnet synchronous motor	
Maximum output	27kW x 2 units	
Maximum torque	73Nm x 2 units	
battery	lithium ion battery	
Nominal capacity	7.3kWh	



**Compared with TF-20** 

## **Production Vehicle**



Rebuild team experience, although TF-22 was not completed.

## Result of 20th Student Formula Japan



Rank 56<sup>th</sup> of 63 teams,
 9<sup>th</sup> of 14 EV teams

### **Tournament result report**

item		score	rank
dynamic review	Acceleration	0/100	-
	skid pad	0/75	_
	autocross	0/125	_
	Endurance	0/275	-
	efficiency	0/100	_
Static examination	cost	13.65 /100	40th / 63
	design	40/150	42nd / 63
	presentation	29.52 /75	54th / 63
Total (Penalty -70)  Due to delayed submission		13.17 /1000	56th / 63

### **Machine Concept of TF-23**

# The concept is "Improving drivability & Improving maintainability"

**Improving drivability** 

By creating a machine with maneuverability, we aim for good results in all driving tests.

Improving maintainability

So that we can respond quickly when something goes wrong with the machine.

### **Activity Plan**

March: Completed Machine production, shakedown



Thorough progress management

April~July: Test run, machine setting



Collect driving data and make the best settings

August : Static event, test run, machine setting



Presentation practice, cost management

September: Tournament(dynamic event), Race driving data analysis

• October $\sim$  : deciding concept of the new machine



#### Support by Boeing Higher Education Program

#### We need many equipment



Charger in 2017



Main Connector in 2023

## Thanks to you, we can continue our activities.

# Thank you for your attention.