

Tohoku University

Windnauts

(Human-Powered Airplane)

December 14, 2023



Department of Mechanical and Aerospace Engineering

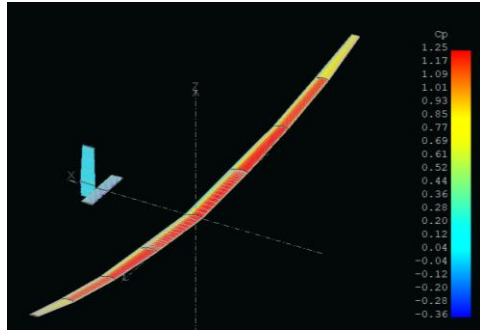
Kazuki Ogawa, Takaaki Kawahito

About us

- ✓ Our club Tohoku Univ. “Windnauts” has been designing, producing, and flying human-powered aircrafts (HPA) since 1993.
- ✓ We’ve been competing for flight distance in the TV program “Birdman Rally”, and we have a record of six championships in the past.



The process to the competition



Designing



Producing



Testing



Competition



The process to the competition

Pilot

Physical training



Flight simulator



RC airplane



Test Flight (TF)



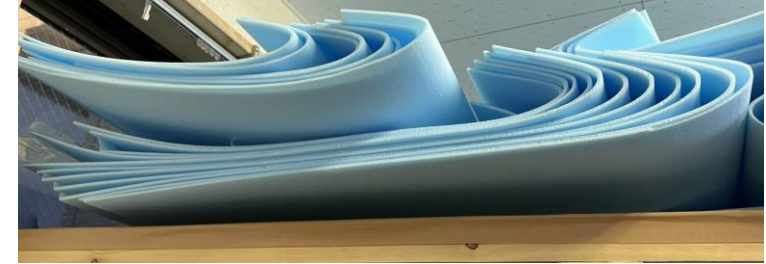
Competition



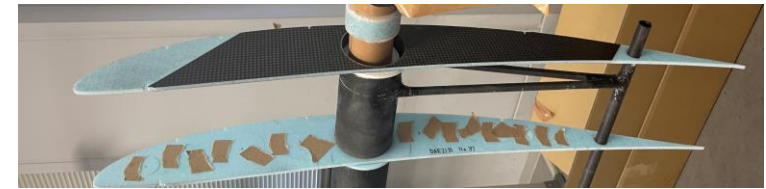
“Mr.Tanji, I exceeded your record !”

New challenges

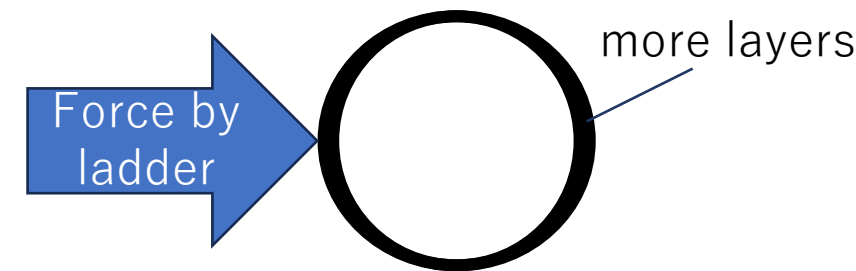
- ✓ Reexamination of wing secondary structure
 - From split plank to one-piece molding one
 - Eliminate joints to reduce aerodynamic drag
 - Edge ribs of styrofoam sandwiched between carbon fiber
 - Stiffer with the same lightness
- ✓ Renewal of tailpipe
 - Reduced vertical layers and increased horizontal layers
 - Reduced weight and improved rudder response



One-piece molding plank



Edge rib with carbon fiber



Cross-sectional image of tailpipe

New challenges

✓ Carbon propeller

We made a prototype carbon propeller. (December 2022)

Good points

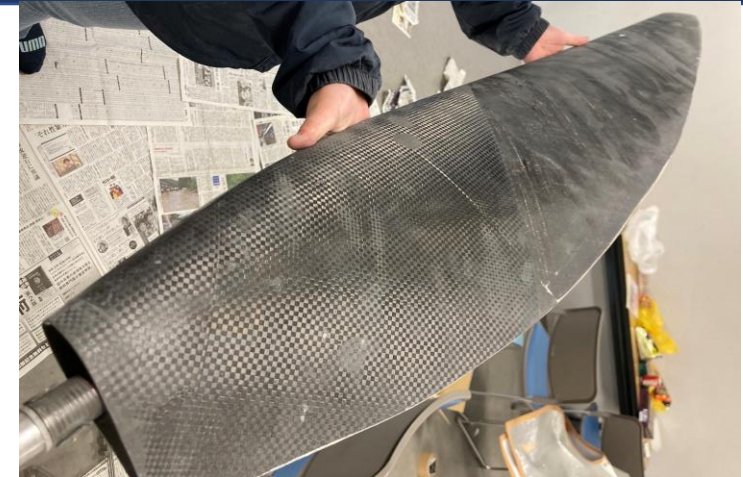
- Good moisture resistant
- Lightweight and rigid

Bad points

- High difficulty of production
- Cost a lot of money

Future

The team's juniors have been conducting spinning tests with new carbon propellers and will use them for Test Flight in 2024.



Prototype carbon propeller



Production scene

Design

Target

“To win the competition again and set a longer record ”

Specification

- ✓ Smallest **drag** and **power** in Windnauts history (216→203 W)
 - ✓ **Lightweight** and **rigid** airframe (94→87 kg)
 - ✓ Low steady-state speed (7.2 m/s)
 - ✓ Low wing loading (3.10 kgf/m²)
- Flying at low speeds to reduce power requirements, and aiming for **long-distance flight**.

Production

Propeller

Spar : CFRP

Rib & Plank : Balsa



Drive system



↑ Bottom gear box

Wing

Spar : CFRP

Rib & Plank : Styrofoam



↑ Spar & Rib

Faring

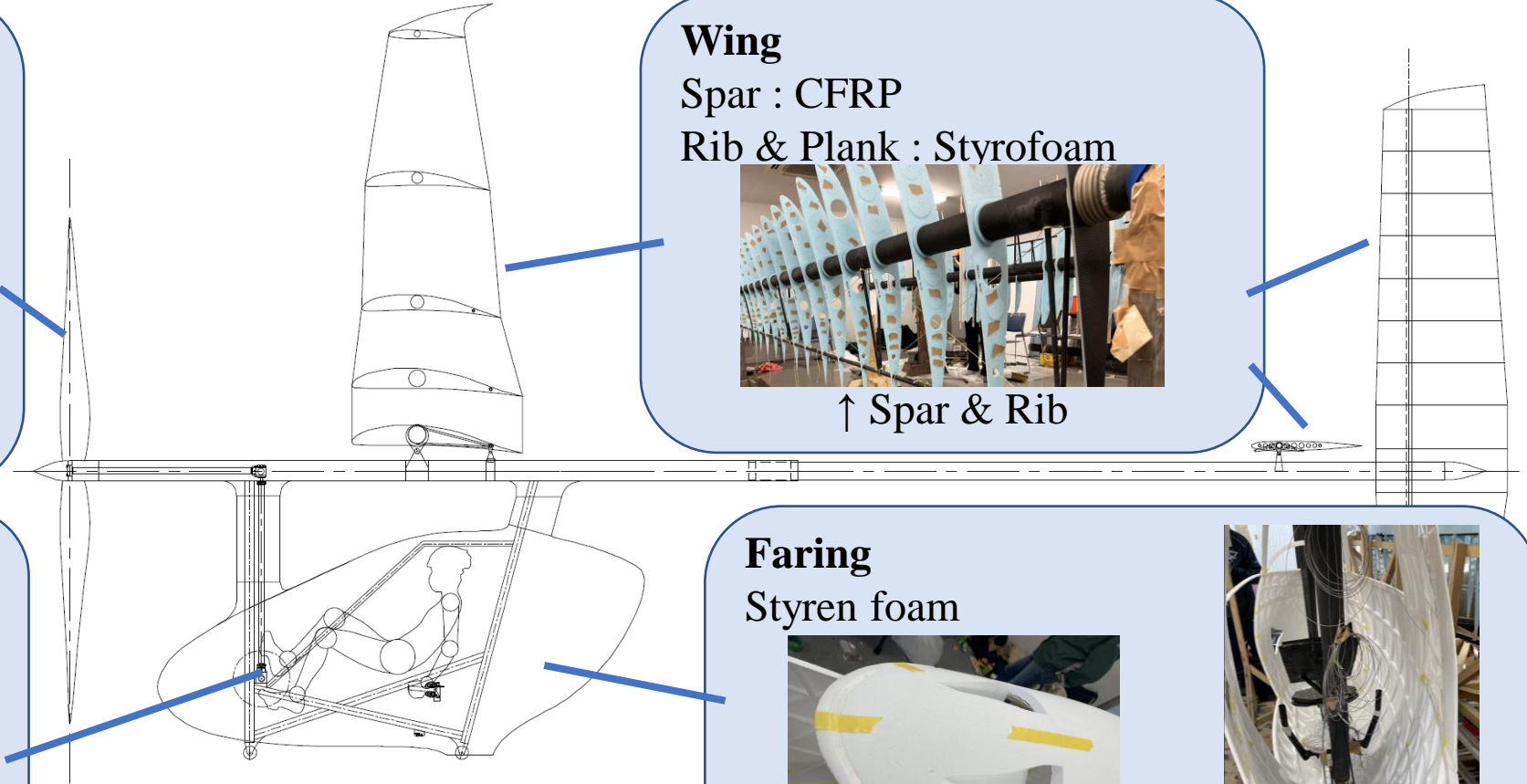
Styren foam



↑ intake

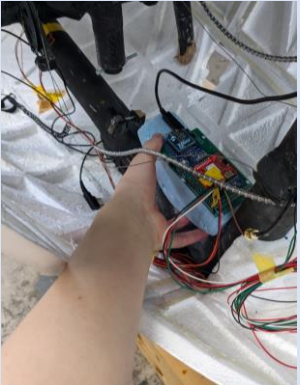


↑ Inside

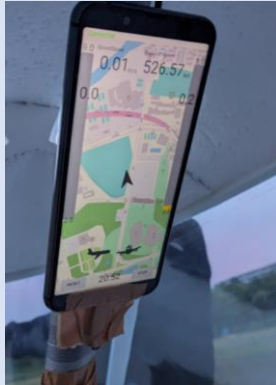


Production

Avionics



↑ Circuit board



↑ Display

Steering system



↑ Control stick

Cockpit

Frame : CFRP

Saddle & Backrest : Styrofoam, CFRP



↑ Saddle



↑ Frame

Testing

Load test

Ensured airworthiness of wing structure (1.5 G)



Drive system test

Check operation of drive system and propeller



Steering system test

Check and adjust operation of control stick and tailplanes



Testing

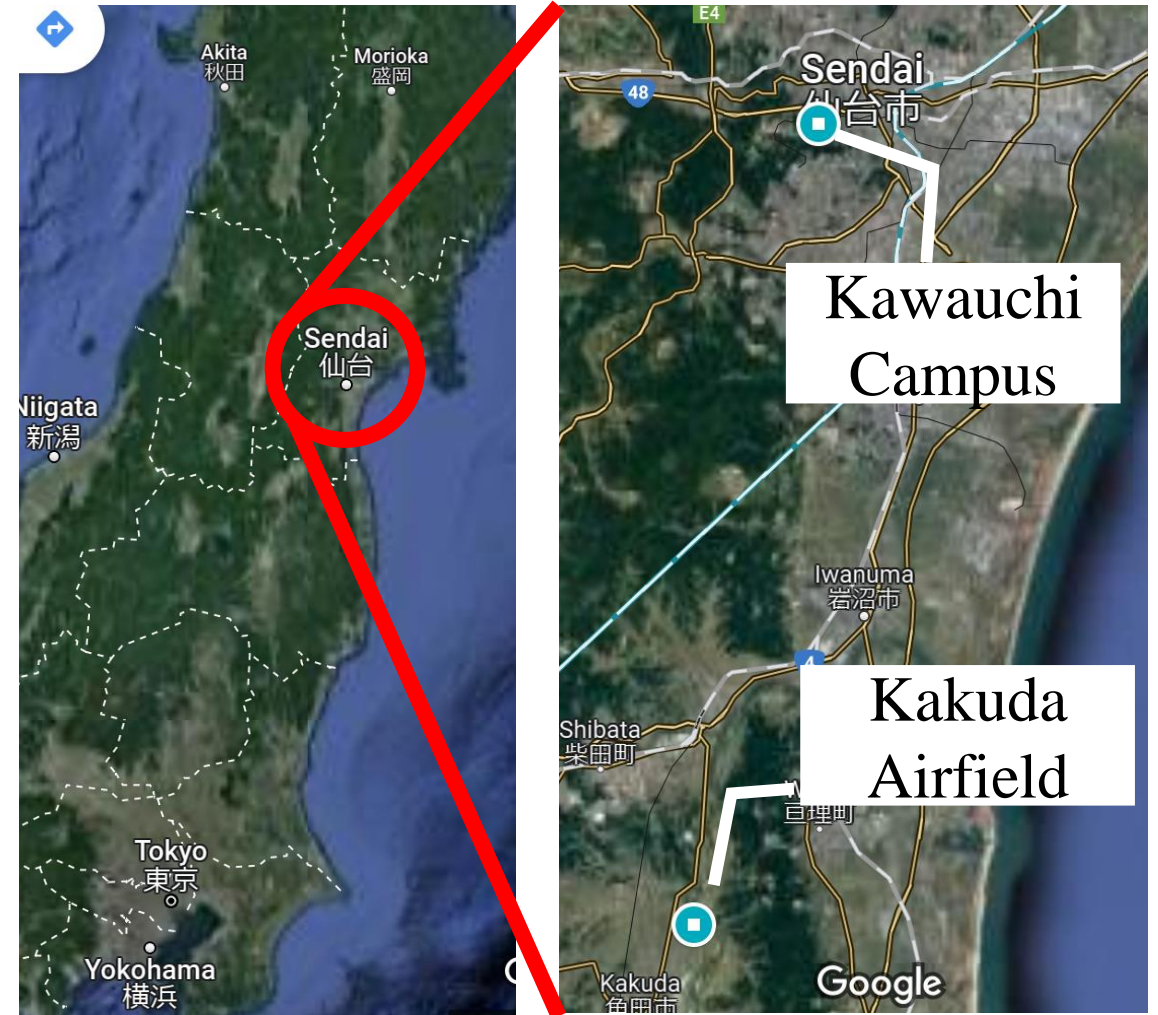
Test Flights

purpose

- ✓ **Training** of the pilot and the members.
 - ✓ Check-up of **assembly** correctness
 - ✓ Training of airplane **handling**
- High quality Test Flights are the key to flying safely in the competition.

Location

- ✓ at Kawauchi Campus
- ✓ at Kakuda Airfield



Testing

Test Flights at Kawauchi campus

Menu

- ✓ Assembly test
- ✓ Running test
- ✓ Adjustment of center of gravity
- ✓ Elevator test
- ✓ Steady flight

Good points

- On **weekdays**
- **Free**

Bad points

- Short runway (100 m)
- **Slow flight speed**
(7.20→6.50 m/s)

Dates: 5/10, 5/13, 5/17, 5/19, 5/25, 5/31, 6/4, 6/21, 6/27



Test Flights at Kawauchi campus



Testing

Test Flights at Kakuda Airfield

Menu

- ✓ Adjustment of center of gravity (design speed)
- ✓ Elevator test
- ✓ Steady flight
- ✓ Rudder test
- ✓ Advanced flight

Good points

- Long runway (400 m)

Bad points

- Only on **weekends**
- High cost

Dates: 5/27, 6/18, 6/25, 7/2, 7/8



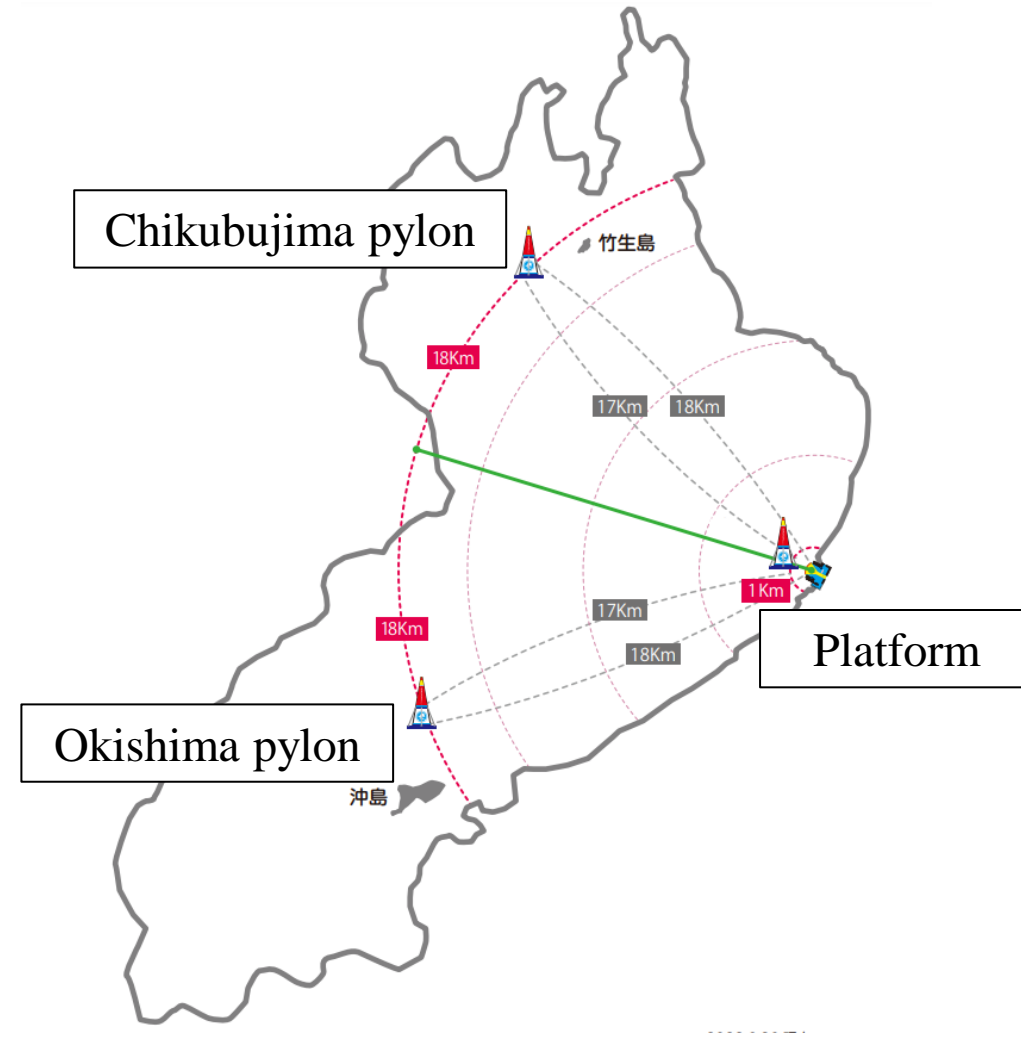
Test Flights at Kakuda Airfield



Competition

Rules (2022~)

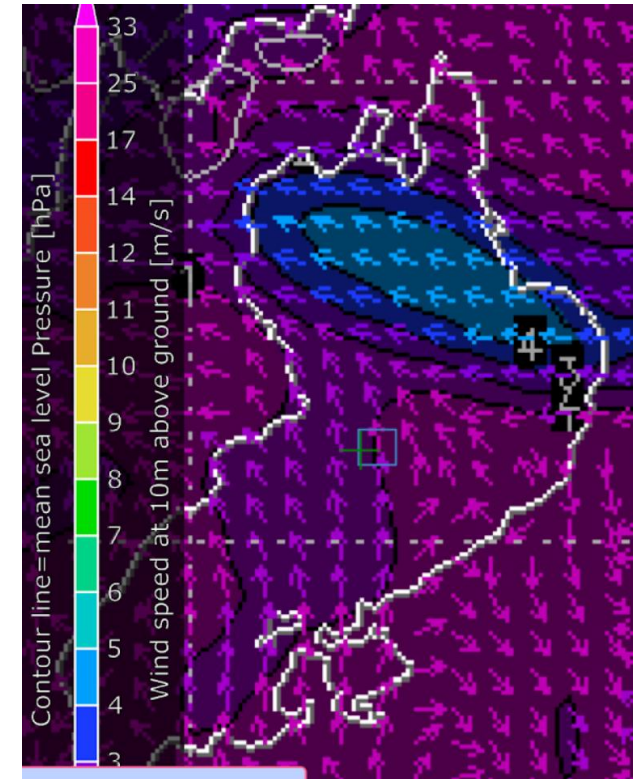
- ✓ The goal is to complete the southern route and the northern route, for a total of 70 km.
- ✓ Pilots can choose whether to complete the southern or northern route first.
- ✓ Pilots have to circle the pylons when turning around.
- ✓ If either route is cleared, the pilot have to then take the other route.



Competition

Condition of the day

- ✓ The **first flight** of the second day was decided by Rally management.
 - ✓ The weather forecast predicted **lower winds** throughout south of the lake early in the morning.
- We decided that flying close to shore would not be a problem and decided to go for the less-lossy **southern route** first.



Predicted wind at 7:00

Result

Flight distance : **42,837.78** m

Flight time : 118 minutes

Rank : 2nd

Flight route



| Rank | Record | Team |
|------|-------------|-------------------------------|
| 1 | 69,682.42 m | BIRDMAN HOUSE IGA |
| 2 | 42,837.78 m | Tohoku University Windnauts |
| 3 | 8,566.72 m | Osaka Institute of Technology |

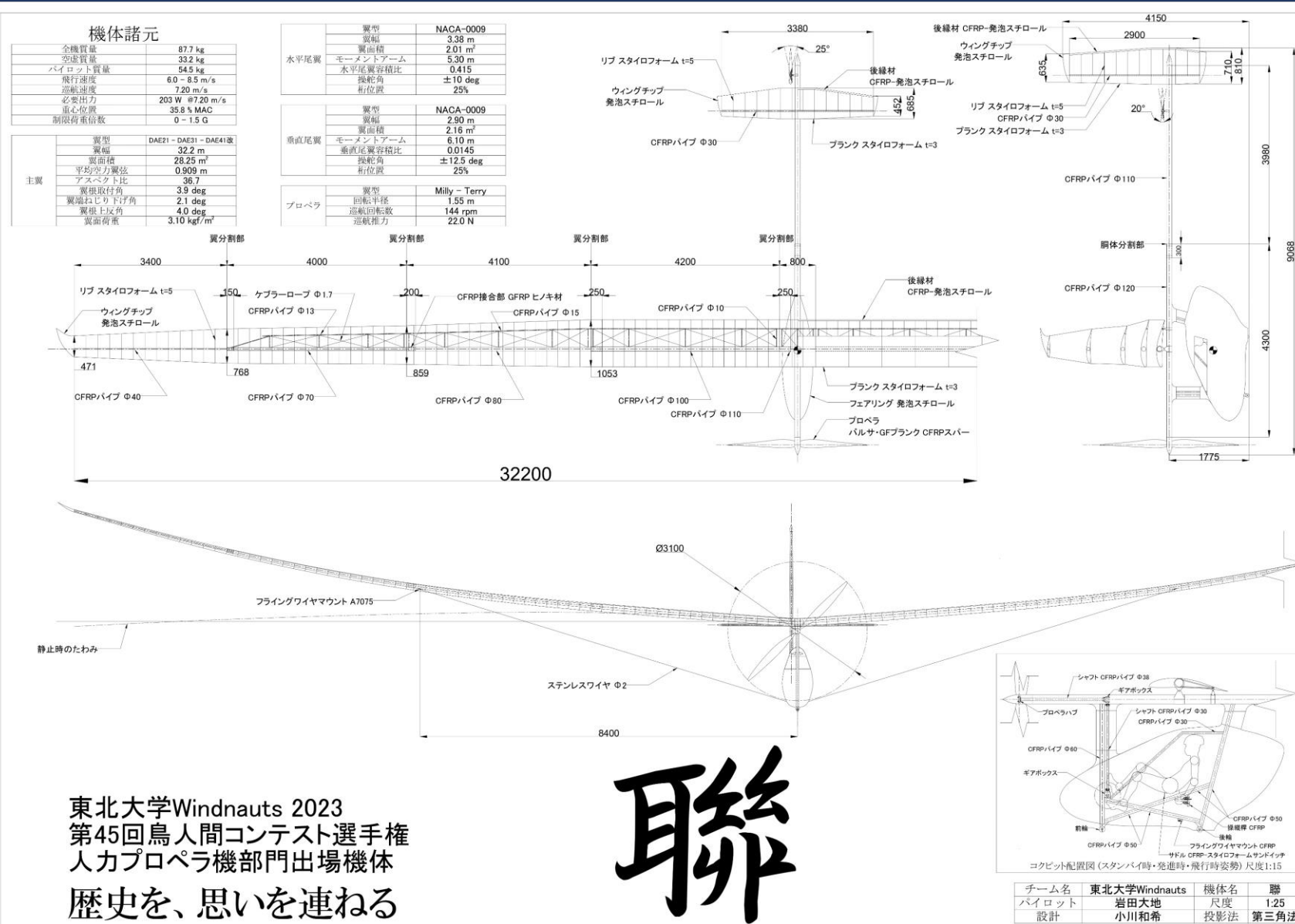
We achieved...

- ✓ Success of **pylon turn in front of the platform** for the second year in a row.
- ✓ **The team's longest record** for the second year in a row.
- ✓ **Breaking student record.**
- ✓ **The third longest record** in the competition's history.

Conclusion

- ✓ We made the new aircraft in 1 year and participated in Birdman Rally.
- ✓ While making the aircraft, we also took new challenges.
- ✓ We cleared various tests (Lord test, Drive system test, Steering system test, etc...) and were able to conduct a sufficient amount of test flights safely.
- ✓ We achieved the third best flight record (42,837.78 m) and broke the team and student records at the competition.

(Appendix) Three views



(Appendix) Specification

| Specification | |
|-----------------------|-----------|
| Gross weight | 87.7[kg] |
| Empty weight | 33.2[kg] |
| Design cruising speed | 7.20[m/s] |
| Need Power | 203[W] |

| Propeller | |
|------------------|-----------------------|
| Airfoil | Milly-Terry(original) |
| Radius | 1.55[m] |
| Rotational speed | 144[rpm] |
| Thrust power | 22.0[N] |

| Main wing | |
|-----------------|--------------------------------|
| Airfoil | DAE21 - DAE31 - DAE41modified |
| Span of wing | 32.2[m] |
| Wing area | 28.25[m ²] |
| Aspect ratio | 36.7 |
| Dihedral angle | 4.0[deg] |
| Angle of attack | 3.9[deg] – 2.8[deg] – 1.8[deg] |

(Appendix) Historical records

| Rank | Year | Record[m] |
|------|------|-----------|
| 1 | 2023 | 42,837.78 |
| 2 | 2022 | 36,868.80 |
| 3 | 2008 | 36,000.00 |
| 4 | 2015 | 35,367.02 |
| 5 | 2006 | 28,628.43 |
| 6 | 2003 | 24,823.01 |
| 7 | 2017 | 22,657.79 |
| 8 | 2016 | 19,669.59 |
| 9 | 2011 | 18,687.12 |

| Rank | Year | Record[m] |
|------|------|-----------|
| 10 | 2012 | 14,129.34 |
| 11 | 2010 | 11,456.97 |
| 12 | 2019 | 5,438.19 |
| 13 | 2007 | 3,672.71 |
| 14 | 2018 | 2,347.58 |
| 15 | 2014 | 1,849.41 |
| 16 | 2005 | 140.10 |
| 17 | 2004 | 134.47 |
| 18 | 2013 | 41.72 |